

Project No. & Name:	1074 – Phoenix House, Stockpit Rd, Liverpool	Prepared by:	Date:	Rev:
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Maintenance of the below ground drainage system

1. It is understood that the proposed drainage system is to be the sole responsibility of the client or their management team / company and no part will be offered up for adoption to United Utilities.
2. The below ground foul and surface water drainage proposals indicated are relatively traditional in nature, and should provide years of relatively low maintenance operation in relation to the anticipated lifespan of the proposed development.
3. In line with current good practice: -
 - **Drainage troughs / channels.** These should be inspected and / or cleaned out at 6 monthly intervals or following heavy storms that may wash detritus into them. Any problems highlighted by these inspections will need to be investigated to confirm the nature of the problem and to allow it to be remedied in a timely manner.
 - **Inspection chambers, manholes, catchpits, etc.** These should be inspected at 6 monthly intervals or following heavy storms to ensure that the pipework associated with them is running freely. Any problems highlighted by these inspections will need to be investigated, possibly by CCTV survey, to confirm the nature of the problem and to allow it to be remedied in a timely manner.
 - **Hydrobrake flow control.** It has been necessary to incorporate 1No. Hydrobrake flow control device as part of the proposed surface water design. It should be inspected at 6 monthly intervals or following heavy storms to ensure that the pipework associated with it is running freely. Any problems highlighted by these inspections will need to be investigated, possibly by CCTV survey, to confirm the nature of the problem and to allow it to be remedied in a timely manner.

The flow control manufacturer, Hydro International, provides a cleaning, maintenance and repair services for the hydrobrake that includes; scheduled cleaning, emergency breakdown assistance, on-site repairs, equipment strip-down, planned maintenance & planned [spares](#) replacements. Should this be of interest to the occupier, the contact information for Hydro International can be found below;

Hydro International
 Unit 2 Rivermead Court,
 Kenn Business Park,
 Clevedon,
 BS21 6FT
 +44 (0)1275 878371
enquiries@hydro-int.com

- **Polystorm Cellular Attenuation System.** It has been necessary to incorporate 1No. cellular attenuation system in order to store surface water runoff until it can be released at the pre-development runoff rate.

The crate system should be inspected every 6 months initially via CCTV survey to determine the amount of debris/sediment likely to accumulate within the system. Where suitable, the maintenance schedule can then be relaxed to annual inspections and the system cleaned with high-pressure water jetting to remove any debris/sediment that may have been transferred to the tank.

- **Downstream Defender 1.2m Vortex.** A downstream defender unit has been incorporated within the drainage system to capture a range of pollutants and prevent them being discharged to the public surface water system.

The frequency of cleanout is determined after installation. It is recommended that during the first year of operation the unit should be inspected every 6 months to determine the rate of sediment and floatable accumulation. The maintenance schedule can then be adjusted as required to suit the performance of the unit.

Maintenance events include the inspection, oil and floatable removal and sediment removal which should be logged and the record kept securely on site at all times.

An Operational and Maintenance Manual provided by the supplier which includes a Maintenance Log Sheet has been appended to this document.

- **Klargester Full Retention Separator NSFA065.** It has been necessary to incorporate a separator unit to remove pollutants from captured surface water runoff prior to discharge from the site.

Separated light liquids must be removed from the separator when the oil capacity has been reached. The optional oil level alarm system gives warning when the separated liquid/water interface level reached 90% of the maximum recommended oil storage volume.

It is recommended that the operator is not solely reliant on the oil level alarm to prompt maintenance, instead separators should be inspected at least every 3- 6 months during the first year of operation and then the maintenance schedule adjusted accordingly as the operational experience dictates.

If the oil level alarm is triggered then the oil should be removed immediately along with any accumulated silt at the same time.

Separator waste is a "special waste" under the terms of The Waste Management Code of Practice. The Code imposes a duty of care on the waste producer to ensure that the cleansing contractor is registered with the Environment Agency and that the final disposal of the waste is to a licensed facility.

It is recommended that consideration be given to the purchase of a maintenance service, from a competent installer, which includes bi-annual inspections, removal of oil and silt, cleaning of the alarm probe and cleaning or replacement of the coalescer media (where appropriate).

An Operational and Maintenance Manual provided by the supplier which includes a Maintenance Log Sheet has been appended to this document.

- **Emergencies.** At sites where there is a high risk of spillage, spill kits containing drain seals, absorbent materials, disposal containers and other appropriate equipment should be held. In the event of a spillage on site, the material should be contained, (if a spill kit is not available, sand or soil may be used) and the Environment Agency notified immediately using the appropriate emergency hotline number listed in the Agency Guideline PPG3. Year 2012 – 0800 80 70 60
4. It is anticipated that the majority of the maintenance of the below ground drainage system will be carried out by the site owner's management team / company. Though it may be necessary to involve a specialist drainage maintenance company also as and when needed.

Appendix 1 – Downstream Defender Operations and Maintenance Manual



Operation and Maintenance Manual

Downstream Defender[®] hydrodynamic separator with 5mm Screen

Vortex Separator for Stormwater Treatment

Turning Water Around ...[®]

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DISCLAIMER: Information and data contained in this manual is exclusively for the purpose of assisting in the operation and maintenance of Hydro International plc's Downstream Defender®. No warranty is given nor can liability be accepted for use of this information for any other purpose. Hydro International plc have a policy of continuous product development and reserve the right to amend specifications without notice.

Downstream Defender® by Hydro International

The Downstream Defender® is an advanced Hydrodynamic Vortex Separator designed to provide high removal efficiencies of settleable solids and their associated pollutants, oil, and floatables over a wide range of flow rates.

The Downstream Defender® has unique, flow-modifying internal components developed from extensive full-scale testing, CFD modeling and over thirty years of hydrodynamic separation experience in wastewater, combined sewer and stormwater applications. These internal components distinguish the Downstream Defender® from simple swirl-type devices and conventional oil/grit separators by minimizing turbulence and headlosses, enhancing separation, and preventing washout of previously stored pollutants.

The high removal efficiencies and inherent low headlosses of the Downstream Defender® allow for a small footprint making it a compact and economical solution for the treatment of non-point source pollution.

Benefits of the Downstream Defender®

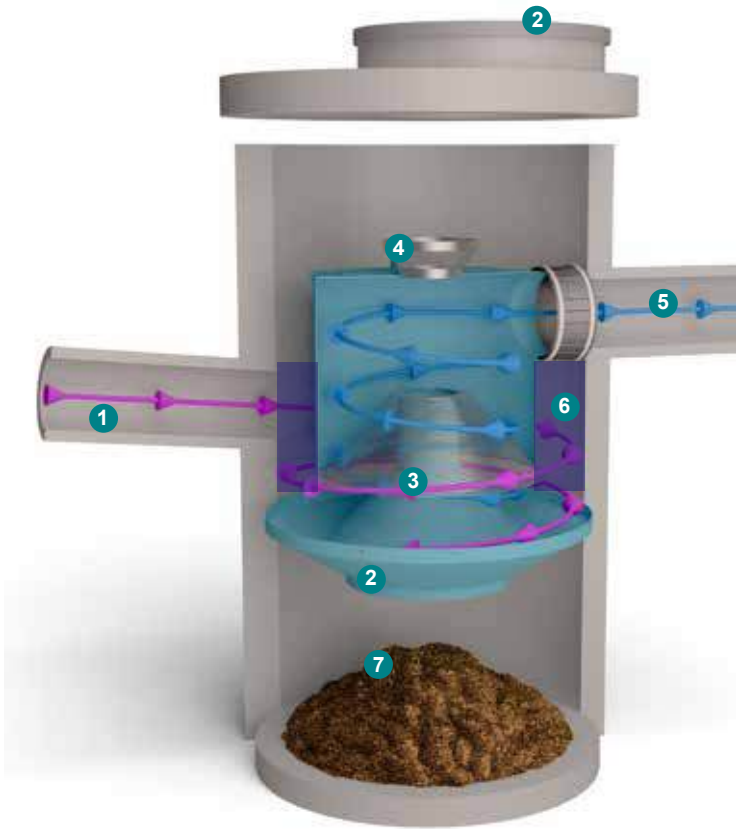
- Removes sediment, floatables, oil and grease
- No pollutant washouts
- Small footprint
- No loss of treatment capacity between clean-outs
- Low headloss
- Efficient over a wide ranges of flows
- Easy to install
- Low maintenance

Applications

- New developments and retrofits
- Utility yards
- Streets and roadways
- Parking lots
- Pre-treatment for filters, infiltration and storage
- Industrial and commercial facilities
- Wetlands protection

Downstream Defender® Components

1. Tangential inlet
2. Benching skirt
3. Bypass Screen
4. Inline Screen
5. Outlet Pipe
6. Floatables Storage
7. Isolated Sediment Storage Zone



HYDRO MAINTENANCE SERVICES

Hydro International has been engineering stormwater treatment systems for over 30 years. We understand the mechanics of removing pollutants from stormwater and how to keep systems running at an optimal level.

NOBODY KNOWS OUR SYSTEMS BETTER THAN WE DO



AVOID SERVICE NEGLIGENCE

Sanitation services providers not intimately familiar with stormwater treatment systems are at risk of the following:

- Inadvertently breaking parts or failing to clean/replace system components appropriately.
- Charging you for more frequent maintenance because they lacked the tools to service your system properly in the first place.
- Billing you for replacement parts that might have been covered under your Hydro warranty plan
- Charging for maintenance that may not yet have been required.

LEAVE THE DIRTY WORK TO US

Trash, sediment and polluted water is stored inside treatment systems until they are removed by our team with a vactor truck. Sometimes teams must physically enter the system chambers in order to prepare the system for maintenance and install any replacement parts. Services include but are not limited to:

- Solids removal
- Removal of liquid pollutants
- Replacement media installation (when applicable)



BETTER TOOLS, BETTER RESULTS

Not all vactor trucks are created equal. Appropriate tools and suction power are needed to service stormwater systems appropriately. Companies who don't specialize in stormwater treatment won't have the tools to properly clean systems or install new parts.



SERVICE WARRANTY

Make sure you're not paying for service that is covered under your warranty plan. Only Hydro International's service teams can identify tune-ups that should be on us, not you.

TREATMENT SYSTEMS SERVICED BY HYDRO:

- Stormwater filters
- Stormwater separators
- Baffle boxes
- Biofilters/biorention systems
- Storage structures
- Catch basins
- Stormwater ponds
- Permeable pavement



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Operation

Introduction

The Downstream Defender® operates on simple fluid hydraulics. It is self-activating, has no moving parts, no external power requirement and is fabricated with durable non-corrosive components. No manual procedures are required to operate the unit and maintenance is limited to monitoring accumulations of stored pollutants and periodic clean-outs. The Downstream Defender® has been designed to allow for easy and safe access for inspection/monitoring and clean-out procedures. Entry into the unit or removal of the internal components is not necessary for maintenance, thus safety concerns related to confined-space-entry are avoided.

Pollutant Capture and Retention

The internal components of the Downstream Defender® have been designed to protect the oil, floatables and sediment storage volumes so that separator performance is not reduced as pollutants accumulate between clean-outs. Additionally, the Downstream Defender® is designed and installed into the storm drain system so that the vessel remains wet between storm events. Oil and floatables are stored on the water surface in the outer annulus separate from the sediment storage volume in the sump of the unit providing the option for separate oil disposal, and accessories such as adsorbant pads. Since the oil/floatables and sediment storage volumes are isolated from the active separation region, the potential for re-suspension and washout of stored pollutants between clean-outs is minimized.

Wet Sump

The sump of the Downstream Defender® retains a standing water level between storm events. The water in the sump prevents stored sediment from solidifying in the base of the unit. The clean-out procedure becomes more difficult and labor intensive if the system allows fine sediment to dry-out and consolidate. Dried sediment must be manually removed by maintenance crews. This is a labor intensive operation in a hazardous environment.

Maintenance

Overview

The Downstream Defender® protects the environment by removing a wide range of pollutants from stormwater runoff. Periodic removal of these captured pollutants is essential to the continuous, long-term functioning of the Downstream Defender®. The Downstream Defender® will capture and retain sediment and oil until the sediment and oil storage volumes are full to capacity. When sediment and oil storage capacities are reached, the Downstream Defender® will no longer be able to store removed sediment and oil. Maximum pollutant storage capacities are provided in Table 1.

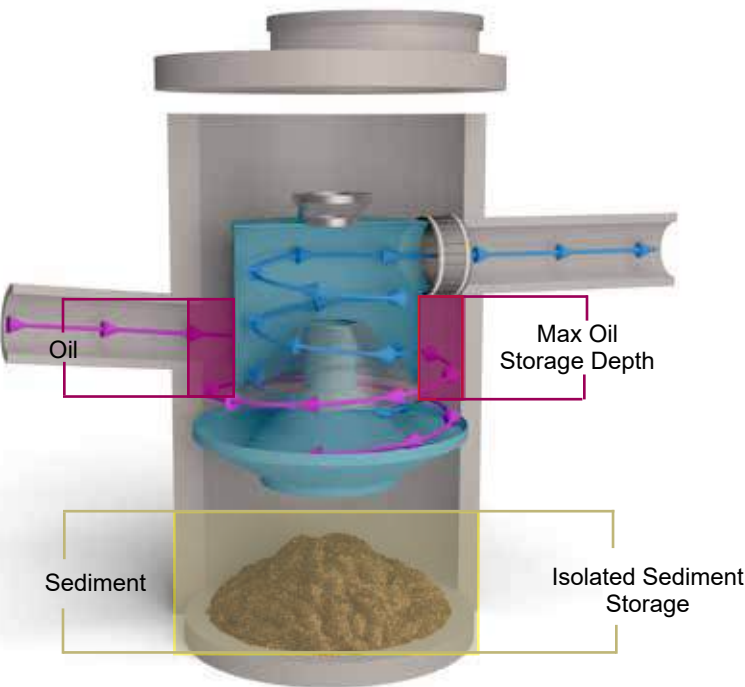


Fig.1 Pollutant storage volumes of the Downstream Defender®.

The Downstream Defender® allows for easy and safe inspection, monitoring and clean-out procedures. A commercially or municipally owned sump-vac is used to remove captured sediment and floatables. Access ports are located in the top of the manhole. On the 6-ft, 8-ft and 10-ft units, the floatables access port is above the outlet pipe between the concrete manhole wall and the dip plate. The sediment removal access ports for all Downstream Defender® models are located directly over the bypass screen.

Maintenance events may include Inspection, Oil & Floatables Removal, and Sediment Removal. Maintenance events do not require entry into the Downstream Defender®, nor do they require the internal components of the Downstream Defender® to be removed. In the case of inspection and floatables removal, a vactor truck is not required. However, a vactor truck is required if the maintenance event is to include oil removal and/or sediment removal.

Determining Your Maintenance Schedule

The frequency of cleanout is determined in the field after installation. During the first year of operation, the unit should be inspected every six months to determine the rate of sediment and floatables accumulation. A simple probe such as a Sludge Judge® can be used to determine the level of accumulated solids stored in the sump. This information can be recorded in the maintenance log (see page 9) to establish a routine maintenance schedule.

The vactor procedure, including both sediment and oil/floatables removal, for a 6-ft Downstream Defender® typically takes less than

30 minutes and removes a combined water/oil volume of about 500 gallons.

Inspection Procedures

Inspection is a simple process that does not involve entry into the Downstream Defender®. Maintenance crews should be familiar with the Downstream Defender® and its components prior to inspection.

Scheduling

- It is important to inspect your Downstream Defender® every six months during the first year of operation to determine your site-specific rate of pollutant accumulation
- Typically, inspection may be conducted during any season of the year
- Sediment removal is not required unless sediment depths exceed 75% of maximum clean-out depths stated in Table 1

Recommended Equipment

- Safety Equipment and Personal Protective Equipment (traffic cones, work gloves, etc.)
- Crow bar or other tool to remove grate or lid
- Pole with skimmer or net
- Sediment probe (such as a Sludge Judge®)
- Trash bag for removed floatables

Table 1. Downstream Defender® Pollutant Storage Capacities and Max. Cleanout Depths.

Unit Diameter	Total Oil Storage	Oil Clean-out Depth	Total Sediment Storage	Sediment Clean-out Depth	Max. Liquid Volume Removed
(feet)	(gallons)	(inches)	(gallons)	(inches)	(gallons)
4	70	<16	141	<18	384
6	216	<23	424	<24	1,239
8	540	<33	939	<30	2,884
10	1,050	<42	1,757	<36	5,546
12	1,770	<49	2,970	<42	9,460

NOTES

1. Refer to Downstream Defender® Clean-out Detail (Fig. 1) for measurement of depths.
2. Oil accumulation is typically less than sediment, however, removal of oil and sediment during the same service is recommended.
3. Remove floatables first, then remove sediment storage volume.
4. Sediment removal is not required unless sediment depths exceed 75% of maximum clean-out depths stated in Table 1.



Fig. 4



Fig. 5



Fig. 6

Inspection Procedures

- 1. Set up any necessary safety equipment around the access port or grate of the Downstream Defender® as stipulated by local ordinances. Safety equipment should notify passing pedestrian and road traffic that work is being done.
- 2. Remove the lids to the manhole (Fig. 4). NOTE: The 4-ft Downstream Defender® will only have one lid.
- 3. Without entering the vessel, look down into the chamber to inspect the inside. Make note of any irregularities. See Fig. 7 and 8 for typical inspection views.
- 4. Without entering the vessel, use the pole with the skimmer net to remove floatables and loose debris from the outer annulus of the chamber.
- 5. Using a sediment probe such as a Sludge Judge®, measure the depth of sediment that has collected in the sump of the vessel (Fig. 5).
- 6. On the Maintenance Log (see page 9), record the date, unit location, estimated volume of floatables and gross debris removed, and the depth of sediment measured. Also note any apparent irregularities such as damaged components or blockages.



Fig. 7 View over center shaft into sediment storage zone.

- 7. Securely replace the grate or lid.
- 8. Take down safety equipment.
- 9. Notify Hydro International of any irregularities noted during inspection.

Floatables and Sediment Cleanout

Floatables cleanout is typically done in conjunction with sediment removal. A commercially or municipally owned sump-vac is used to remove captured sediment and floatables (Fig. 6).

Floatables and loose debris can also be netted with a skimmer and pole. The access port located at the top of the manhole provides unobstructed access for a vactor hose and skimmer pole to be lowered to the base of the sump.

Scheduling

- Floatables and sump cleanout are typically conducted once a year during any season.
- If sediment depths are greater than 75% of maximum clean-out depths stated in Table 1, sediment removal is required.
- Floatables and sump cleanout should occur as soon as possible following a spill in the contributing drainage area.



Fig. 8 View of outer annulus of floatables and oil collection zone.

Recommended Equipment

- Safety Equipment (traffic cones, etc)
- Crow bar or other tool to remove grate or lid
- Pole with skimmer or net (if only floatables are being removed)
- Sediment probe (such as a Sludge Judge®)
- Vactor truck (6-inch flexible hose recommended)
- Downstream Defender® Maintenance Log

- 1. Set up any necessary safety equipment around the access port or grate of the Downstream Defender® as stipulated by local ordinances. Safety equipment should notify passing pedestrian and road traffic that work is being done.
- 2. Remove the lid to the manhole (NOTE: The 6-ft, 8-ft, 10-ft and 12-ft Downstream Defender® will have 2 lids).
- 3. Without entering the vessel, look down into the chamber to inspect the inside. Make note of any irregularities.
- 4. Using the Floatables Port for access, remove oil and floatables stored on the surface of the water with the vactor hose or the skimmer net (Fig. 9).
- 5. Using a sediment probe such as a Sludge Judge®, measure the depth of sediment that has collected in the sump of the vessel and record it in the Maintenance Log (Pg. 9).
- 6. Once all floatables have been removed, drop the vactor hose to the base of the sump via the Central Access Port. Vactor out the sediment and gross debris off the sump floor (Fig. 6).

- 7. Retract the vactor hose from the vessel.
- 8. On the Maintenance Log provided by Hydro International, record the date, unit location, estimated volume of floatables and gross debris removed, and the depth of sediment measured. Also note any apparent irregularities such as damaged components or blockages.
- 9. Securely replace the grate or lid.

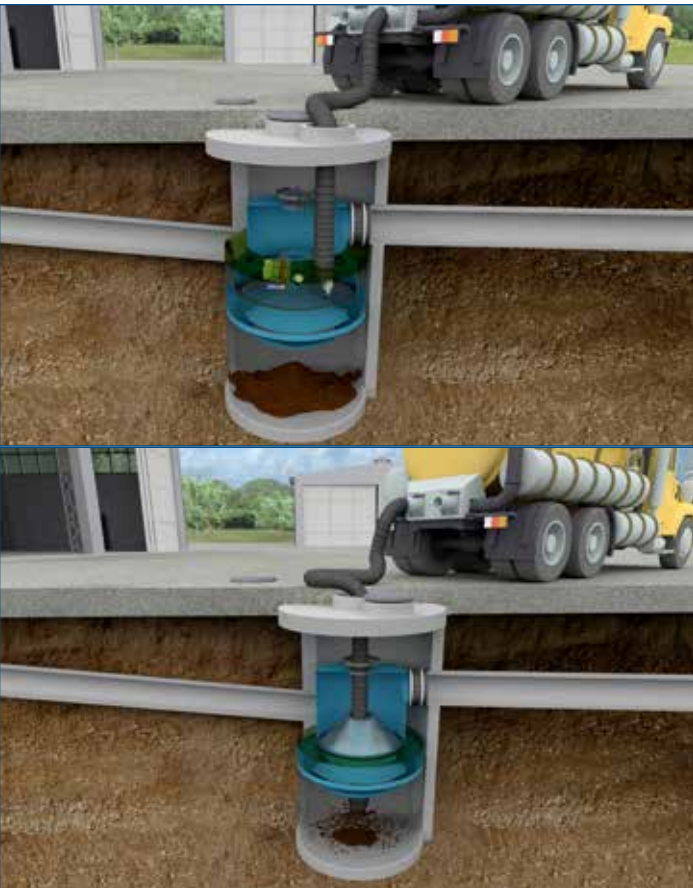


Fig. 9 Floatables and sediment are removed with a vactor hose

Maintenance at a Glance

Activity	Frequency
Inspection	- Regularly during first year of installation - Every 6 months after the first year of installation
Oil and Floatables Removal	- Once per year, with sediment removal - Following a spill in the drainage area
Sediment Removal	- Once per year or as needed - Following a spill in the drainage area
NOTE: For most cleanouts it is not necessary to remove the entire volume of liquid in the vessel. Only removing the first few inches of oils/floatables and the sediment storage volume is required.	



Downstream Defender® Installation Log

HYDRO INTERNATIONAL REFERENCE NUMBER:	
SITE NAME:	
SITE LOCATION:	
OWNER:	CONTRACTOR:
CONTACT NAME:	CONTACT NAME:
COMPANY NAME:	COMPANY NAME:
ADDRESS:	ADDRESS:
TELEPHONE:	TELEPHONE:
FAX:	FAX:

INSTALLATION DATE: / /

MODEL (CIRCLE ONE): 4-FT 6-FT 8-FT 10-FT CUSTOM



Downstream Defender® Inspection and Maintenance Log

Date	Initials	Depth of Floatables and Oils	Sediment * Depth Measured	Volume of Sediment Removed	Site Activity and Comments

*Note: Sediment removal is not required unless sediment depths exceed 75% of maximum clean-out depths stated in Table 1.

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Appendix 2 – Klargestor Separator NSFA065

Operations and Maintenance Manual

011259
NSFA020 – NSFA065 Full Retention Separators
Installation & Maintenance Guidelines



Kingspan Environmental Service Contact Numbers:

GB: 0844 846 0500

NI: 028 3025 4077

IRL: 048 3025 4077

Enclosed Documents

DS0911P	NSFA020 – NSFA065 Full Retention Separators Sales Drawing
DS0859P	Neck & Coalescer Extension Details
PD0323	Oil Probe Fitting Details

Issue	Description	Date
04	CC1425 – Class 2 References Deleted	April 2018

HEALTH & SAFETY

These warnings are provided in the interest of safety. You must read them carefully before installing or using the equipment.

It is important that this document is retained with the equipment for future reference. Should the equipment be transferred to a new owner, always ensure that all relevant documents are supplied in order that the new owner can be acquainted with the functioning of the equipment and the relevant warnings.

Installation should only be carried out by a suitably experienced contractor, following these guidelines.

We recommend the use of a dust mask and gloves when cutting GRP components.

Electrical work should be carried out by a qualified electrician.

Contaminated surface water can contain substances harmful to human health. Any person carrying out maintenance on the equipment should wear suitable protective clothing, including gloves. Good hygiene practice should also be observed.

Access covers should be selected with reference to the location of the unit and traffic loads to be accommodated. These are not (normally) part of the Separator supply.

When covers are removed precautions must be taken against personnel falling into the unit.

Should you wish to inspect the operation of the equipment, please observe all necessary precautions, including those listed below, which apply to maintenance procedures.

Ensure that you are familiar with the safe working areas and accesses. Ensure that the working area is adequately lit.

Take care to maintain correct posture, particularly when lifting. Use appropriate lifting equipment when necessary. Keep proper footing and balance at all times. Avoid any sharp edges.

OIL ALARM SYSTEMS

PPG3 recommends that the oil level alarm be fitted, tested and commissioned by a competent Installer. This is to ensure that the oil probe is calibrated correctly, raising an alarm when 90% of the oil storage volume is reached. Should the oil level alarm fail to provide an early warning, excessive oil could pass through the separator, thus polluting the environment. This could result in substantial cleanup costs and legal action being taken under the water resources act 1991.

MAINTENANCE

The correct ongoing maintenance is essential for the proper operation of the equipment. Operators who rely on oil level alarms to prompt them to service separators between maintenance intervals run the risk of polluting, should the alarms not work, hence the ongoing functional assessment of the oil alarm systems is fundamental if pollution incidents are to be avoided.

The removal of sediment and retained oil/grease should be carried out by a contractor holding the relevant permits to transport and dispose of such waste. The contractor must refer to the guidelines in this document.



**Kingspan Environmental
College Road North
Aston Clinton
Aylesbury
Buckinghamshire
HP22 5EW**

10

EN 858 : Separator systems for light liquids

GRP Glass Reinforced Plastic Tank

Full Retention Separators NS003 - NS200

Class 1 & 2

Watertightness	Passed
Structural Testing	Passed
Hydraulic efficiency	Passed

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Appendices

Separator Maintenance Log

1.0 Introduction

These Guidelines represent Best Practice for the installation of the above Full Retention Separator Units. Many years of specialist experience has led to the successful installation of thousands of separator units. It must be noted, however, that these Guidelines are necessarily of a general nature. It is the responsibility of others to verify that they are appropriate for the specific ground conditions and in-service loads of each installation. Similarly, a qualified specialist (e.g. Civil engineering consultant) must verify any information or advice given by employees or agents of the company regarding the design of an installation.

For guidance of Separator selection and application, please refer to the most recent issue of Environment Agency Guidelines No.3 (PPG3) and BS EN 858. Our Units have been independently tested by BSI and are certified as meeting the standards.

2.0 Handling & Storage

- 2.1. Care must be taken to ensure that units are not damaged during delivery and handling on site. Please take care and place unit so that it can not fall and become damaged.
- 2.2. The design requirements of our products will frequently mean that the centre of gravity of the unit is "offset". Care must therefore be taken to ensure that the unit is stable when lifting. Rainwater may also collect inside units, particularly if they have been stored on site prior to installation, adding weight and increasing instability. Check units before lifting and pump out any excess water.
- 2.3. When lifting units, use webbing slings of a suitable specification. Do not use chains.
- 2.4. A suitable spreader bar should be used to ensure that units are stable and that loads are evenly distributed during lifting. When lifting separators, a spreader bar should be used where the slings would otherwise be at an angle > 30 degrees to the vertical.
- 2.5. Lifting equipment should be selected by taking into account the unit weight, length and the distance of lift required on site.
- 2.6. We accept no responsibility for the selection of lifting equipment.
- 2.7. Whenever our units are stored or moved on site, ensure that the storage location is free of rock, debris and any sharp objects, which may damage the unit. The units must be placed on ground, which is flat and level to evenly support the base of the unit. Do not roll separators.

3.0 Site Planning

The following points should be considered before installation of the equipment:

- 3.1. The discharge must have the consent of the relevant Environmental Regulator.
- 3.2. The installation should have Planning and Building Control approval.
- 3.3. Consider installing flow cut-off valves to isolate the separator in an emergency or during site cleaning operations. See Environment Agency Guidelines PPG3.
- 3.4. We will fit a tube to receive the alarm probe. This tube provides protection and ensures that the probe is positioned at the correct level to sense the oil build up. The tube design and probe level setting assumes the use of our standard oil alarm system and may not be suitable for other alarm supplier's equipment. The probe tube may be fitted either within the neck or within the body of the unit. It should be extended to ground level when fitted in the body of the tank and you should make provision to extend the tube to the required height before backfilling. Consult the alarm supplier's instructions for their detailed fitting installation instructions.
- 3.5. Consider venting of the unit. Comply with local regulations. In the UK, comply with the following regulations, for Petrol Stations: Health and Safety Guidance Note 41 (HS(G)41), for other applications: BS8301: 1985 (obsolescent) BS EN 752 Building Drainage. Adequate ventilation should be provided to the separator. The ventilation pipe should be as short as is practicable and be terminated not less than 2.5m above paving nor less than 1m above the head of an openable window or other opening into a building within a horizontal distance of 3m. Each neck should be vented independently, we advise against joining these below ground prior to their rising as vent stacks.
- 3.6. Uncontaminated run off such as roof water should be excluded from separators. (EA Guidelines PPG3.)

- 3.7. Consider installation of a sampling point downstream of the separator as there is no suitable facility to effectively sample the waste water from inside the unit. (Suggested in EN 858 Pt 1).
- 3.8. Ground conditions and water table level should be assessed. If the water table will be above the base of the units at any time of the year, adequate concrete backfill must be provided to avoid flotation. In poorly draining ground, consideration should also be given to the likelihood of flotation due to surface water collecting in the backfill, and an appropriate installation method devised to avoid this.
- 3.9. If the discharge is to a soakaway, a porosity test should be carried out as part of the assessment of suitability for sub-soil drainage.
- 3.10. The separator must be installed at a level that will allow connection to the incoming drain and a free discharge at the system outlet.
- 3.11. Do not install the unit deeper than necessary, if required, ensure that you purchase extension necks and coalescer extension chains. The minimum invert depth of the unit is shown on the customer drawing.
- 3.12. Adequate access must be provided for routine maintenance. Vehicles should not be permitted within a distance equal to the depth of the unit, unless suitable structural protection is provided to the installation.
- 3.13. There must be at least 1 metre of clear, level ground all around the access covers to allow for routine maintenance.
- 3.14. It is essential that a mains water supply is accessible for routine cleansing and refilling after removal of waste material and liquid.
- 3.15. Provide electrical supply for alarm system.
- 3.16. Installation should only be carried out by suitably qualified and experienced contractors in accordance with current Health and Safety Regulations. Electrical work should be carried out by a qualified electrician, working to the latest edition of IEE wiring regulations.
- 3.17. This unit is designed to operate with gravity in and out flows. The unit is not designed to operate with a pumped influent.

4.0 Installation – General

- 4.1. When units are installed in unstable ground conditions where movement of the surrounding material and/or unit may occur, the connecting pipework should be designed to minimise the risk of damage from differential movement of the unit(s) and/or surrounding material.
- 4.2. For separators with burial depths greater than 1000mm from cover level to the top of the unit, specific site conditions should be taken into consideration and the backfill designed to bear any loads which may be applied during and after installation to prevent the tank being subjected to these loads.
- 4.3. The excavation must be deep enough to provide bedding and cover depth as determined by the type of surface pavement and loading. Asphalt and concrete pads should extend a minimum of 300mm horizontally beyond the unit in all directions.
- 4.4. In situations where the excavation will not maintain a vertical wall, it will be necessary to shore up the side walls of the excavation with suitable trench sheets and bracing systems to maintain a vertical wall from the bottom to the top of the excavation. DO NOT completely remove the shoring system until the backfilling is complete, but before the concrete fully hardens.
- 4.5. In areas where the water table is above the bottom of the excavation and/or the excavation is liable to flood, the excavation should be dewatered using suitable pumping equipment and this should continue until the installation is complete.
- 4.6. During installation care must be taken to ensure that the body of any unit is uniformly supported so that point loads through the unit are avoided.
- 4.7. The Concrete Specification is not a site specific installation design.

GENERAL CONCRETE SPECIFICATION IN ACCORDANCE WITH BS EN 206-1 (BS 8500-1)		
TYPE OF MIX		(DC) DESIGN
PERMITTED TYPE OF CEMENT		BS 12 (OPC): BS 12 (RHPC): BS 4027 (SRPC)
PERMITTED TYPE OF AGGREGATE (coarse & fine)		BS 882
NOMINAL MAXIMUM SIZE OF AGGREGATE		20 mm
GRADES: C25 /30 C25 /30 C16 /20		REINFORCED & ABOVE GROUND WITH HOLDING DOWN BOLTS REINFORCED (EG. FOR HIGH WATER TABLE) UNREINFORCED (NORMAL CONDITIONS)
MINIMUM CEMENT CONTENT	C30	270 - 280 Kg/M ³
	C20	220 - 230 Kg/M ³
SLUMP CLASS		S1 (25mm)
RATE OF SAMPLING		READY MIX CONCRETE SHOULD BE SUPPLIED COMPLETE WITH APPROPRIATE DELIVERY TICKET IN ACCORDANCE WITH BS EN 12350-1
NOTE: STANDARD MIXES SHOULD NOT BE USED WHERE SULPHATES OR OTHER AGGRESSIVE CHEMICALS EXIST IN GROUND WATER		

5.0 Separator Installation

- 5.1. Excavate a hole of sufficient length and width to accommodate the tank and a minimum 300mm concrete surround and to a depth that allows for the burial depth of the unit plus concrete base slab.
- 5.2. Construct a suitable concrete base slab appropriate to site conditions. Ensure that the slab is flat and level.
- 5.3. When the concrete base slab has set enough to support the installed load, add a concrete haunch so as to provide even support under the unit, and then lower the unit onto the haunch using suitable webbing slings and lifting equipment.
- 5.4. Locate the float valve in the coalescer unit(s). Lift float valve and secure in the open position before filling and release when full. If the valve is not lifted during filling, it may "seat". The valve is fitted with cord to aid lifting. Add cord if extending the invert and fasten end to a convenient point.
- 5.5. **Pour no more than 300mm depth of clean water into the unit, avoiding shock loads. For units with more than one chamber, add water to each chamber simultaneously. DO NOT OVERFILL, the unit is not designed to hold water whilst unsupported. FILL THROUGH OUTLET AS WELL AS INLET.**
- 5.6. **Place concrete backfill to approximately 300mm depth under and to the sides of the tank ensuring good compaction to remove voids. DO NOT use vibrating pokers. Continue adding concrete backfill, simultaneously keeping the internal water level no more than 200mm above the backfill level at all times, until the backfill is just below the underside of the outlet drain, giving sufficient room to connect the inlet and outlet pipework.**
- 5.7. Connect inlet and outlet drains and vent pipes when safe access to the backfill can be gained.

PIPEWORK CONNECTIONS

In all cases, ensure that the outlet pipework level is maintained for correct operation. (Unless specified on the order, the fall across the unit will be as per the customer drawings). Small units are generally fitted with **PVCu spigots** to both the outlet and the inlet. Connect using the same size PVCu socket or a suitable reducer. Larger units are generally fitted with our own **GRP** manufactured sockets. The connecting pipework should be pushed into the socket and a joint made to fill in the gap using rope/hemp with a cement mortar or bonding mix. Ensure that the seal is secure and watertight before backfilling the pipe. Alternatively, proprietary **flex seal couplings** can be obtained to fit over the outside of the site pipework and the outside of the GRP socket. When using this connection method, please be aware that the outside GRP laminate is not perfectly regular and that you may need to use a sealant on the outside diameter of the GRP. Take care not to over tighten the coupling when connecting to the GRP and ensure that the seal is secure before backfilling the pipe. Drawing DS0185 provides the ID of our GRP sockets. The OD is variable, as the wall thickness can be up to 15-20 mm. If purchasing a flex seal coupling for use with clay/concrete, we suggest that a size 110 mm larger than the ID is selected.

5.8. Oil Level Alarm Neck fitting

We will fit a tube to receive the oil alarm probe. This provides protection and ensures that the probe is positioned at the correct level to sense oil build up. See alarm supplier information and ensure that the probe is placed within the tube and can be accessed from ground level.

Continue backfilling with concrete over the tank body to the required level. Build up a shell of concrete, minimum 225mm thick, around the access shaft(s). Temporarily strut the access shaft to avoid distortion.

- 5.9. Where we supply an extension shaft to meet a deeper invert requirement, a coalescer extension chain is also provided when needed. Remove the coalescer from the unit before adding the extension shaft(s). It is advisable to seal the joints on the extension shafts (particularly on sites with high ground water) with proprietary sealant or by GRP lamination (if skilled operatives are available). Temporarily strut the extension neck(s) to avoid distortion during back filling. Where more than one neck section is required to suit a deep invert, consider back-filling section by section. If the extension neck is too long, it can be trimmed using a fine-toothed saw. The original fixing hole bolting the coalescer to the neck should be sealed. Ensure that the vent socket if cut out, is replaced elsewhere. The maximum recommended inlet invert is 2000mm (using 500mm long extension sections). If you are installing a unit deeper than this then you must make your own arrangements for removing and replacing the coalescer. Consideration must be given to the depth of lift involved.
- 5.10. If extending the neck, remember to add a suitable length of cord to enable the float valve to be lifted when the unit is emptied. If the valve is not raised during filling then the float valve may stick at the base.
- 5.11. Coalescer. When refitting, ensure that the core tube is correctly seated onto the base fitting.
- 5.12. Continue back-filling, ensuring minimum 225mm concrete thickness around the access shaft/extension neck and alarm access tube (as applicable).
- 5.13. Mains powered alarm Systems. See alarm suppliers installation instructions. Lay 82mm diameter PVCu underground ducting between the alarm panel location and the alarm probe position. The ducting should be 500mm below ground level and fitted with a drawstring for later cable insertion. Any changes of direction should be by long radius bend. If necessary, drill a suitable hole in the access shaft adjacent to the alarm probe terminal box, to accept the ducting and seal.
- 5.14. In traffic areas a suitable top slab must be constructed. The top slab should bear on a suitable foundation to prevent superimposed loads being transmitted to the unit and access shafts. Loads applied to covers and frames must bear on the top slab, not the access shaft.
- 5.15. The unit should be filled with clean water up to the invert level of the outlet pipe. Ensure the unit identification is placed/marked inside the neck for future information. The unit is now ready for use.

6.0 Alarm Installation

- 6.1 Install the alarm probe and control panel, as per the Suppliers Alarm Installation Guidelines. Ensure that the probe is positioned correctly for the required storage of oil. The table below indicates the volume of oil stored and the depth of floating oil expected in the separation chamber.

Unit	Recommended Maximum Oil Storage volume	Max. Depth of floating oil (100 %) (Static)
NSFA020	200 litres	53mm
NSFA030	300 litres	60mm
NSFA040	400 litres	65mm
NSFA050	500 litres	70mm
NSFA065	650 litres	67mm

7.0 Operation

- 7.1 The unit is sized on treating a defined area and rainfall (50 mm/hour) EN 858 Part 1, and using the factor provided in the EA guidelines PPG 3. The entire flow up to the units listed flow rating is fully treated.
- 7.2 Units include a core tube with replaceable media. Separated Liquid enters the core tube after passing through the media, to the outlet. The coalescer media requires maintenance and replacement at intervals. See section 8.
- 7.3 Units are provided with a closure device, incorporating a float. As the level of oil builds up and forms a floating layer, so the float/closure device moves downward to prevent oily water being passed through the unit. The unit **MUST** be emptied after the closure device has operated. The coalescer media should be inspected and changed if fouled.
- 7.4 An oil probe should be positioned to detect the accumulation of oil when there is no or low flow conditions. It is a requirement to position the probe so that the alarm operates at 90% of the maximum recommended oil storage volume. **When the alarm operates, the oil should be removed. Accumulated silt should also be removed.**
- 7.5 These Separators are not effective for the removal of soluble or emulsified pollutants such as oil/detergent mixes found in vehicle wash effluents. With permission, such discharges may be drained to the foul sewer. See Environment Agency Guidelines PPG3. Or contact our Technical Sales Department for suitable alternative equipment.

8.0 Maintenance

Separated light liquid **must** be removed from the separator when the oil capacity has been reached.

- 8.1. An oil level alarm system is available which gives warning when the separated light liquid/water interface level reaches 90% of the maximum recommended oil storage volume.
- 8.2. Separators should be inspected at least every six months or more frequently if experience dictates. A log should be maintained detailing the depth of oil found, any volume removed and any silt removal or cleaning carried out. A specimen maintenance log is included in the appendices.
- 8.3. Every site is different, in respect to the amount and type of silt generated by the drain design and installation. Frequently, the site construction programme itself generates large and perhaps unusual quantities of silt and grit. We recommend that following the initial installation, an inspection of the separator contents be made to check that building rubble has not entered the unit. Further inspections at 3 and 6 months should be made so as to be able to assess the volumes of silt and oil accumulated. An inspection and emptying programme can then be defined following the first 6 months site experience. We recommend a maximum inspection interval of 6 months.
- 8.4. Coalescer media is a replaceable item and is available as a spare.
- 8.5. Alarm probes should be removed and cleaned with water whenever waste material is removed from the separator. Please note the alarm may alert until the liquid level is replaced. Consult the alarm supplier's literature.
- 8.6. If the unit is emptied, the float/closure device should be raised and then lowered after the unit has been refilled. (Do not lower it into an empty unit as the closure device will self seat)
- 8.7. **Separator waste is a "special waste" under the terms of The Waste Management Code of Practice. The Code imposes a duty of care on the waste producer to ensure that the Cleansing contractor is registered with the Environment Agency and that the final disposal of the waste is to a licensed facility.**
- 8.8. You should consider the purchase of a maintenance service, from a competent installer, which includes bi-annual inspections, removal of oil and silt, cleaning of the alarm probe and cleaning or replacement of the coalescer media (where appropriate).

Waste Removal Procedure – Oil & Silt

Oil should only be removed when there is no flow entering the unit. Isolate the unit and prevent flow from entering. Always remove the oil before attempting to remove the coalescer. If this is not done, when the coalescer is withdrawn, any excess oil may coat the media surface and when replaced could contaminate the effluent.

- 8.9. Remove the access cover and lower the desludging hose into the separation chamber. Draw off the surface oil.
- 8.10. When removing the silt, lower the desludging hose to the base of the tank and withdraw any grit or sludge that may be present. It is not necessary to remove all the liquid unless you need to ensure the unit has been fully emptied. Ensure that you access and clean all compartments.
- 8.11. Remove the alarm probe, clean with water and replace. Ensure that it is working correctly
- 8.12. Consider the period of time that the coalescer has been installed and consider removing and inspecting (cleaning or replacing) the coalescer media. If removed, ensure that it is correctly replaced. It is best to lower the liquid level when refitting. Replace the access covers.
- 8.13. Re-fill the separator with clean water up to the outlet level. The alarm may display an alarm condition until the separator is re-filled. Check alarm operation when unit full.
- 8.14. Check the float/closure device and raise, if it has self-seated.

Checking the Coalescer Assembly

- 8.15. Coalescers should be checked and cleaned regularly, also following a major incident replaced if necessary. It may be possible to squeeze/rinse out silt contamination from the media, but it is impossible to remove oil. Please contact Kingspan if you wish to purchase replacement coalescer foam media. Identify the type and size of separator (shown on labels inside the access neck).
- 8.16. Assemblies weighing less than 25 Kg may be removed by hand. Heavier assemblies should be lifted by mechanical means. Any lifting device employed must be capable of lifting:
 - In excess of the maximum assembly weight.
 - The assembly completely out of the access shaft.
 - Giving a smooth and controlled lift.
 - Swinging the assembly to one side clear of the access shaft.

Unit	Dry Weight (Kg) Core tube & media	Wet Weight (Kg) Core tube & media	Silted Weight (Kg) Core tube & media	Replacement media part no.
NSFA020	27 kg	40 kg	≈ 55 kg	402733
NSFA030	27 kg	40 kg	≈ 55 kg	402733
NSFA040	27 kg	40 kg	≈ 55 kg	402733
NSFA050	27 kg	40 kg	≈ 55 kg	402733
NSFA065	27 kg	40 kg	≈ 55 kg	402733

- 8.17. Ensure that the area around the access shaft is clear and that there is space to place the coalescer core tube assembly once removed. If space is not available it will be necessary to support the assembly over the access shaft e.g. by scaffold poles and platform.
- 8.18. Only remove the access cover when necessary to remove the assembly. Do not leave the access shaft uncovered and unattended.
- 8.19. It is recommended that core tubes be lifted by mechanical means, especially if it is suspected that the coalescer media be silted.
- 8.20. Removing the coalescer assembly.**
- 8.21. A cut out is provided in the top of the coalescer tube to aid lifting. When the unit is installed the coalescer tube is bolted to the neck for transport. Deeper invert units are provided with a coalescer tube extension chain of the appropriate length.
- 8.22. Lift the assembly with a smooth and steady motion. Core tubes and media will become lighter as water drains from the exposed media. Allow the water to drain completely. Assemblies blocked with fine silt may be very heavy.

- 8.23. Fully extract the assembly and set it down adjacent to the access shaft. Consider cleaning or replacement of the media.

8.24. Cleaning the coalescer assembly /Media Replacement.

- 8.25. Hose down the assembly using clean water at normal pressure. (You may be able to return the cleaning water into the separator, if there is sufficient separator capacity.) Do not allow untreated cleaning water to pass out of the unit. Continue hosing media until the water runs clear. If the media is heavily contaminated with oil and silt it may not be possible to clean effectively by hosing and should be replaced.
- 8.26. When replacing the media, undo the banding. Slide media off the core tube and slide new media on. Ensure all the apertures on the core tube are covered by the media. Re-secure or replace banding. Consider replacing media every two years.

8.27. Replacing the coalescer assembly.

- 8.28. Position coalescer assembly over the access shaft and remove any safety coverings.
- 8.29. Lower the assembly steadily into the access shaft, orientate core tube correctly and locate over sump cone. Check the float/closure device is free to operate.

9.0 Emergencies

- 9.1. At sites where there is a high risk of spillage, spill kits containing drain seals, absorbent materials, disposal containers and other appropriate equipment should be held. In the event of a spillage on site, the material should be contained, (if a spill kit is not available, sand or soil may be used) and the Environment Agency notified immediately using the appropriate emergency hotline number listed in the Agency Guideline PPG3. Year 2012 – 0800 80 70 60

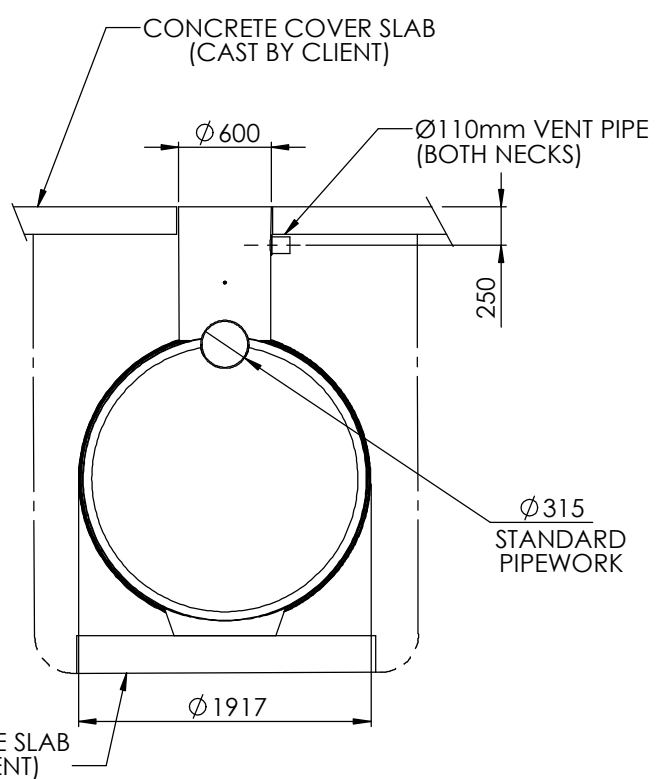
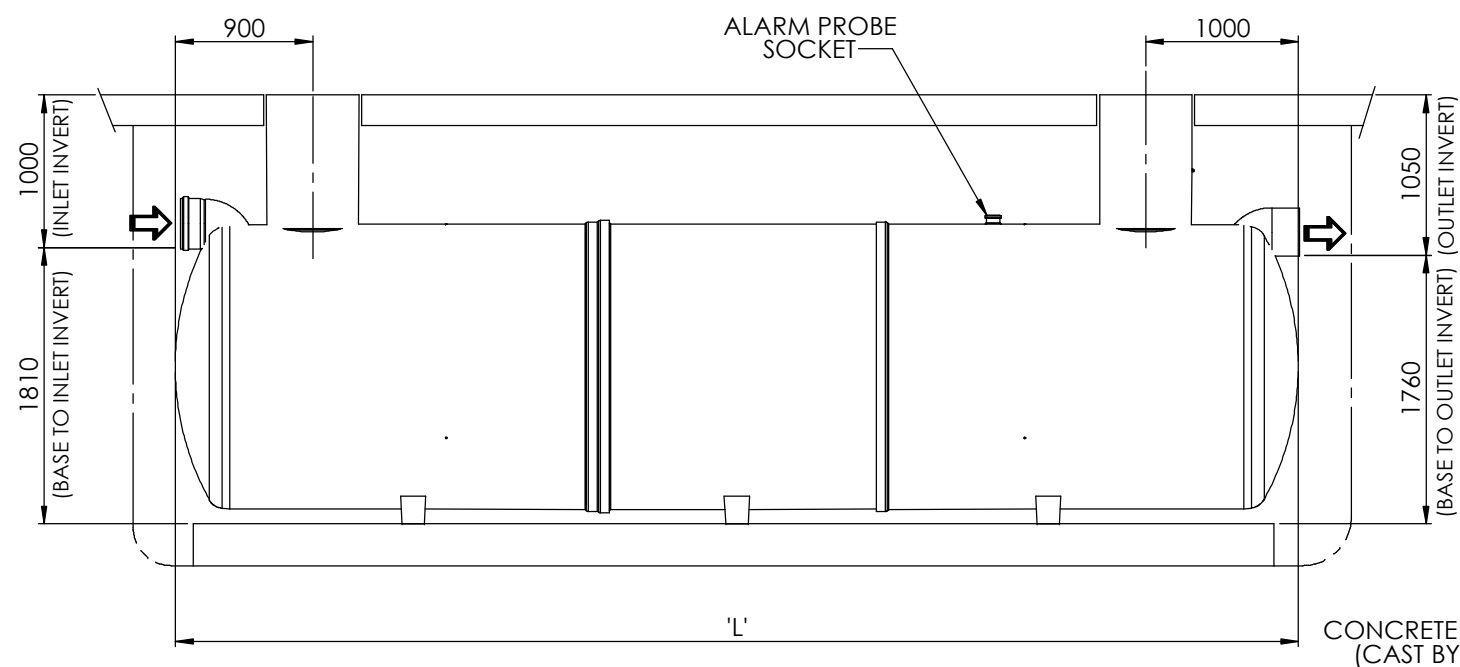
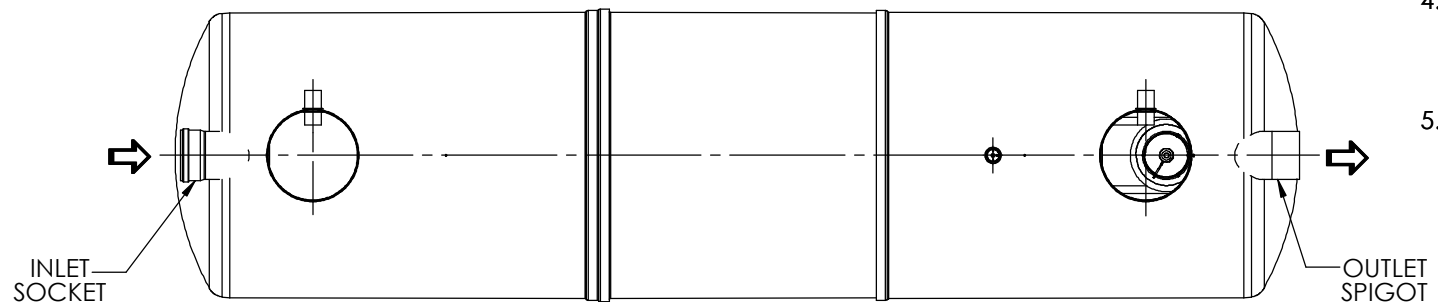
Site address/location	
	
Separator location	
	
Type of separator	
Nominal Flow	
Total capacity	

[illegible]

UNIT REF.	NOMINAL FLOW RATE (L/s)	APPROX. EMPTY WEIGHT (kg)	OVERALL LENGTH 'L'
NSFA020	20	575	3230
NSFA030	30	665	3960
NSFA040	40	740	4750
NSFA050	50	985	5790
NSFA065	65	1145	7360

NOTES:-

1. INLET/OUTLET PIPES ARE PLAIN PIPE Ø315mm PVCu. THE STANDARD EN858 STATES MINIMUM CONNECTION SIZES, UNITS ORDERED WITH DIFFERENT SIZED CONNECTIONS ARE NOT FULLY COMPLIANT WITH THE STANDARD.
2. EXTENSION NECKS FOR DEEPER INVERTS CAN BE PROVIDED IN 0.5m INCREMENTS, FOR ON SITE ASSEMBLY. MAXIMUM 2.0m INVERT RECOMMENDED.
3. ALL UNITS REQUIRE APPROPRIATE COVER AND FRAME TO SUIT APPLIED LOADINGS.
4. THIS DRAWING SHOULD BE USED FOR DIMENSIONAL INFORMATION ONLY. IT IS ESSENTIAL THAT THIS DRAWING IS READ IN CONJUNCTION WITH INSTALLATION GUIDELINES SUPPLIED WITH UNIT. (COPIES ARE AVAILABLE FROM OUR SALES DEPARTMENT).
5. THIS DRAWING IS ALSO AVAILABLE ON OUR WEBSITE www.kingspanenv.com



Issue	Date	Drawn by	Description	Material : Various	Tolerance : ± 5mm	Drawing : DS0911P NSFA020 - NSFA065 Full Retention Separators
04	03.04.18	T.Kelly	CC1425 - Class 2 Reference Deleted	Finish : n/a	Thickness : n/a	
03	29.10.14	T.Kelly	CC1151 - Cases Changed	Weight : n/a	Surface Area : n/a	
02	29.01.09	JC	Update Border			
All dimensions in mm			Scale: Not to scale	Kingspan reserve the right to alter the details of this drawing without prior notice. This drawing is copyright and may not be reproduced or used without the written permission of Kingspan.		